

Work Order ID 103170

103170

Page 1

June-18-13 11:36:35 AM

Item ID: D205-803-013 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Left Hand Pilot In Command, Mechanical 205
 Start Date: 6/18/13 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 6/19/13 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D212-803									

100 0.00
 100
 DC DOCUMENT CONTROL
 Document Control Memo M.H.L. 0.00
 Photocopy blue file and type labels per PPP D205-803-013 CHG001
 13 6 19
 110 0.00
 110
 Packaging Pick Kit
 Packaging Memo 0.00
 120 0.00
 120
 QC QC4- 100% Inspect kits for completeness
 Quality Control Memo 0.00
 13 6 19

Work Order ID 103170

103170

Page 2

June-18-13 11:36:35 AM

Item ID: D205-803-013

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 6/18/13 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 6/19/13 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D205-803-013								
	Location: <u>021</u>								
	PPP Rev: <u>B</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

(2) 13/06/19 S-L

MCS 13-06-20
MCS 13-06-19

Picklist Print

June-18-13 11:36:34 AM

Page 1

Work Order ID: 103170

Parent Item: D205-803-013

Parent Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 6/18/13

Required Date: 6/19/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 11.11.03 new issue DD verf:EC
12-09-28 VERIFIED BY:DD

IPP REV:B AS PER REV B JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4411-7 Placard		Manufactured	No			110	Each	8.0000	1	2		M.H.D. 13-06-18	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				prelim		1							
				89787		1							
				ST108		7							
				99217		7							
D4410-041 Co-Pilot Collective Head Assembly (205)		Manufactured	No			110	Each	4.0000	0	2		M.H.D.	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST198		4							
				91379		2							
				99477		2							
D4410-3 Face Plate		Manufactured	No			110	Each	2.0000	0	2		M.H.D.	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST107		2							
				91382		2							
D4410-9 Trigger		Manufactured	No			110	Each	5.0000	0	2		M.H.D.	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST107		5							
				91374		5							
D4411-1 Placard		Manufactured	No			110	Each	3.0000	1	2		M.H.D.	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST110		3							
				92449		3							

Picklist Print

June-18-13 11:36:34 AM

Page 2

Work Order ID: 103170

Parent Item: D205-803-013

Parent Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 6/18/13

Required Date: 6/19/13

Start Qty: 2.00

Required Qty: 2.00

AN565F8H9

Set Screw

Purchased No

110 Each 17.0000

0

2 M.H. 13-06-18

Location

Loc Qty

Loc Code

ST347

17

123117

4

123373

13

2x

MS20253-1-065

Pin

Purchased No

110 Each 6.0000

U

2 M.H.

Location

Loc Qty

Loc Code

ST332

6

119837

6

2x

MS21042L08

Nut

Purchased No

110 Each 3,924.0000

1

2 M.H.

Location

Loc Qty

Loc Code

ST315

1924

122141

3

122452

9

122814

500

123900

1412

2x

ST505

2000

125445

2000

June-18-13 11:36:34 AM

Shop Packet Print

Page 2

Picklist Print

June-18-13 11:36:34 AM

Page 3

Work Order ID: 103170

Parent Item: D205-803-013

Parent Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 6/18/13

Required Date: 6/19/13

Start Qty: 2.00

Required Qty: 2.00

MS21042L3

Nut

Purchased

No

110

Each

4,130.0000

1

2

M.D. 13-06-18

Location

Loc Qty

Loc Code

FP001

3

122141

3

GA

18

122452

18

ST314

2279

111668

11

117885

32

119017

55

119075

138

123265

43

M126026

2000

ST506

1830

123900

954

124291

876

MS21919WDG10

Clamp

Purchased

No

110

Each

6.0000

1

2

M.D.

Location

Loc Qty

Loc Code

ST322

6

123292

6

MS21919WDG20

Clamp

Purchased

No

110

Each

12.0000

0

2

M.D.

Location

Loc Qty

Loc Code

ST322

12

123203

2

123292

10

MS27039-1-07

Screw

Purchased

No

110

Each

238.0000

0

2

M.D. #

Location

Loc Qty

Loc Code

ST305

238

123522

38

125654

200

June-18-13 11:36:35 AM

Shop Packet Print

Page 3

Picklist Print

June-18-13 11:36:35 AM

Page 4

Work Order ID: 103170

Parent Item: D205-803-013

Parent Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 6/18/13

Required Date: 6/19/13

Start Qty: 2.00

Required Qty: 2.00

MS35206-226

Screw

Purchased No

110 Each 42.0000

4

8

M.D. 13-06-18

ShB 20

Location

ST288

Loc Qty

42

Loc Code

123189

42

110 Each 2,044.0000

2

4

M.D.

NAS1149D0363J

Washer

Purchased No

ShB 20

Location

FP001

Loc Qty

1

Loc Code

123248

1

ST294

2043

113068

11

122378

63

124392

1969

110 Each 148.0000

4

8

M.D.

NAS1197-6

Washer

Purchased No

ShB 20

Location

ST295

Loc Qty

148

Loc Code

123190

148

8x

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D205-803-011	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X				D205-803-013	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X			D212-803-015	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X		D212-803-017	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X	D212-803-019	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
1	1				D4410-041	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205)
		1	1		D4410-043	CO-PILOT COLLECTIVE HEAD ASSEMBLY (212)
				1	D4410-045	CO-PILOT COLLECTIVE HEAD ASSEMBLY (EAGLE SINGLE)
1	1			1	D4410-3	FACE PLATE
		1	1		D4410-5	FACE PLATE
1	1			1	D4410-9L	TRIGGER
1	1			1	D4411-1	PLACARD
		1	1		D4411-3	PLACARD
		1	1		D4411-5	PLACARD
1	1	1	1	1	D4411-7	PLACARD
		1	1		D4413-1	DOME PLUG
		1			27ET51-T	SWITCH (ALT P/N 212-075-153-3)
1					2PB744-T2	SWITCH
		3			30-037-26	DIODE ASSEMBLY
		2			30-037-3	DIODE ASSEMBLY
1	1			1	AN565F8H9	SETSCREW
		3			AN961-6T	WASHER
		1			51MXY-5-J	SWITCH
1					C100E2-39	SWITCH
17		AR (21)			M39029/31-240	PIN
17		AR (21)			M39029/32-259	SOCKET
		AR (2)			M39029/31-228	PIN
		AR (2)			M39029/32-247	SOCKET
1	1			1	MS20253-065	PIN
		3			MS21042L06	NUT
1	1			1	MS21042L08	NUT
1	1	1	1	1	MS21042L3	NUT
		2			MS21044N04	NUT
1	1	1	1	1	MS21919WDG10	CLAMP
		1	1	1	MS21919WDG19	CLAMP
1	1			1	MS21919WDG20	CLAMP
		1			MS24523-27	SWITCH
		2			MS24693-S5	SCREW
1	1	1	1	1	MS27039-107	SCREW
		1			MS27212-1-3	TERMINAL BOARD
1					MS3126E14-19P	PLUG
1					MS3120E14-19S	SOCKET
		2			MS3126E16-99P	PLUG
		1			MS3120E16-99S	SOCKET
		3			MS3373-A1	STRIP
4	4	4	4	4	MS35206-226	SCREW
2	2	2	2	2	NAS1149D0363J	WASHER
4	4	4	4	4	NAS1197-6	WASHER
1	1	1	1	1	D212-803	KIT PAPERWORK

Work Order ID 103170

June-18-13 11:36:35 AM

103170

Page 1

Item ID: D205-803-013

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 6/18/13 Start Qty: 2.00

2

Cust Item ID:

Required Date: 6/19/13 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D212-803									
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy blue file and type labels per PPP D205-803-013 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

002 see attachment

MW 1306-18

2

4

4

4

4

4